

STAKING TOOLS

{HIGH PERFORMANCE RACING SERIES}

Product Data Sheet

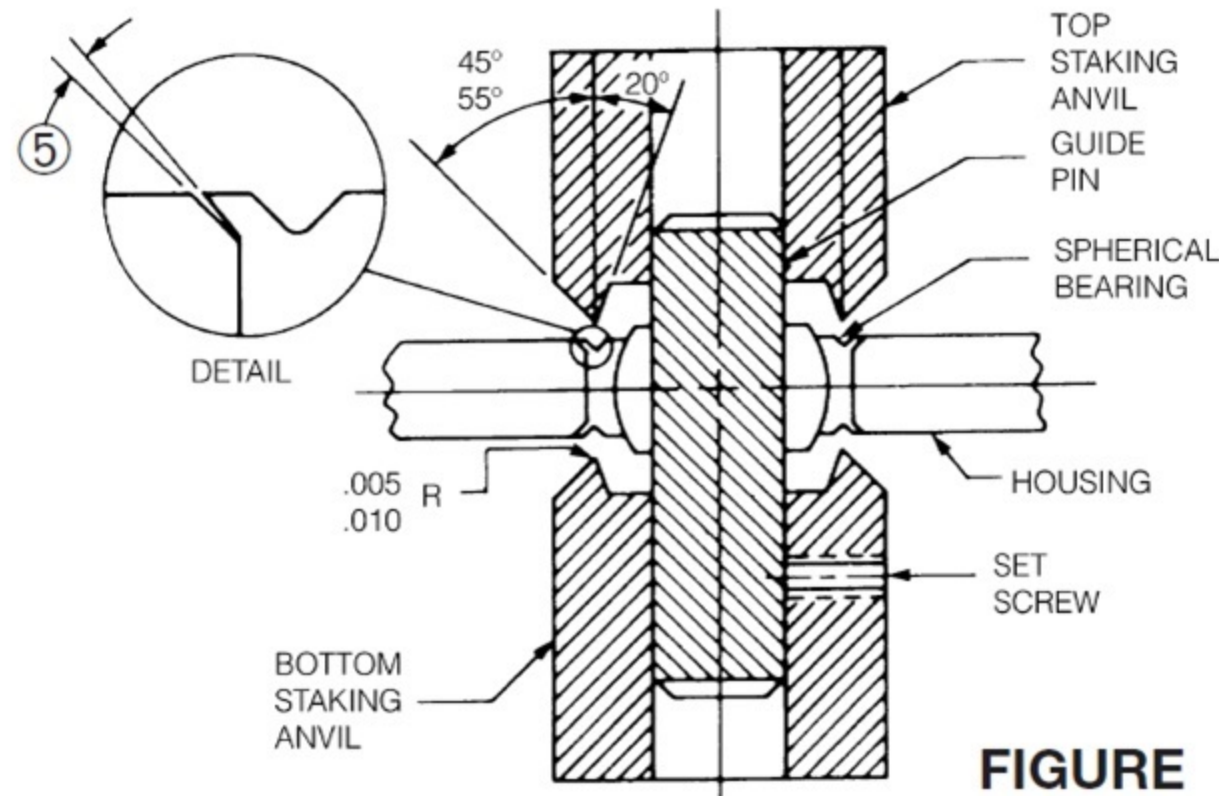


FIGURE 1

V-GROOVE RETENTION (V-GROOVE SERIES)

For spherical bearings with staking grooves, a double anvil staking method as shown in Figure 1 is recommended. This method is best performed on a hydraulic or pneumatic press.

NOTE: ONE TOOL PER SIZE

PART NUMBER	SIZE	SPHERICAL	PIN SIZE (INCH)
ABT-VST	3	ABT-3V	3/16
	4	ABT-4V	1/4
	5	ABT-5V	5/16
	6	ABT-6V	3/8
	7	ABT-7V	7/16
	8	ABT-8V	1/2
	9	ABT-9V	9/16
	10	ABT-10V	5/8
	12	ABT-12V	3/4
	14	ABT-14V	7/8

PART NUMBER	SIZE	SPHERICAL	PIN SIZE (INCH)
ABWT-VST	3	ABWT-3V	3/16
	4	ABWT-4V	1/4
	5	ABWT-5V	5/16
	6	ABWT-6V	3/8
	7	ABWT-7V	7/16
	8	ABWT-8V	1/2
	9	ABWT-9V	9/16
	10	ABWT-10V	5/8
	12	ABWT-12V	3/4
	14	ABWT-14V	7/8

PART NUMBER	SIZE	SPHERICAL	PIN SIZE (INCH)
ABYT-VST	3	ABYT-3V	3/16
	4	ABYT-4V	1/4
	5	ABYT-5V	5/16
	6	ABYT-6V	3/8
	7	ABYT-7V	7/16
	8	ABYT-8V	1/2
	9	ABYT-9V	9/16
	10	ABYT-10V	5/8
	12	ABYT-12V	3/4
	14	ABYT-14V	7/8

PART NUMBER	SIZE	SPHERICAL	PIN SIZE (MM)
MBWT-VST	8	MBWT-8V	8MM
	10	MBWT-10V	10MM
	12	MBWT-12V	12MM
MBYT-VST	8	MBYT-8V	8MM
	10	MBYT-10V	10MM
	12	MBYT-12V	12MM

PART NUMBER	SIZE	SPHERICAL	PIN SIZE (MM)
MBWTE-VST	8	MBWTE-8V	8MM
	10	MBWTE-10V	10MM
	12	MBWTE-12V	12MM
MBYTE-VST	8	MBYTE-8V	8MM
	10	MBYTE-10V	10MM
	12	MBYTE-12V	12MM